

Reporting Period: 1/07/2021 - 1/08/2021 Environment Protection Licence No: 10232

## Main Stack 1

Monitoring Location No: 1  
 Monitoring Type: Continuous  
 Sample Type: Air  
 Description: Exit point from Stack 1 to atmosphere

Nitrogen Oxides (as NO2) Period: 60 Minutes Limit: 400.00 mg/Nm3						
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
25/07/21 14:00	25/07/21 15:00	Lime Kiln A	Normal (Steady State)	Issues with lime feed pump tripping on level interlock, process upsets	Plant being stabilised	421.13
25/07/21 16:00	25/07/21 17:00	Lime Kiln A	Normal (Steady State)	Issues with lime feed pump tripping on level interlock, process upsets	Plant being stabilised	414.27
25/07/21 17:00	25/07/21 19:00	Lime Kiln A	Normal (Steady State)	Issues with lime feed pump tripping on level interlock, process upsets	Plant being stabilised	438.60

Opacity Period: 6 Minutes Limit: 20.00 %						
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
02/07/21 11:06	02/07/21 11:12	Lime Kiln B	Lime Kiln B Un Scheduled Start-up/Shut-down	Kiln stopped to replace the filter on the gas generator	Plant restarted and stabilised	22.55
02/07/21 13:54	02/07/21 14:00	Lime Kiln B	Lime Kiln B Un Scheduled Start-up/Shut-down	Kiln stopped to replace the filter on the gas generator	Plant restarted and stabilised	30.59
03/07/21 00:12	03/07/21 00:36	Recovery Boiler A ESP1	Normal (Steady State)	Shearpin broke on Rotary feeder 1 of ESP 1 causing ESP to shut down.	Replaced shearpin and Unit started again.	90.10
11/07/21 05:54	11/07/21 06:18	Recovery Boiler A	RB A Un Scheduled Start-up/Shut-down	Boiler tripped due to issues with Black liquor system	Boiler Restarted and stabilized	36.36
11/07/21 06:48	11/07/21 07:00	Recovery Boiler A	RB A Un Scheduled Start-up/Shut-down	Boiler tripped due to issues with Black liquor system	Boiler Restarted and stabilized	34.33

20/07/21 10:18	20/07/21 10:24	Recovery Boiler A	RB A Scheduled Start-up/Shut-down	Recovery boiler A stopped for condensate washing of the black liquor header, exceedance was due to stopping and starting of boiler.	Liquor header washed and plant restarted.	22.68
25/07/21 11:18	25/07/21 11:48	Lime Kiln A ESP	Normal (Steady State)	Lime feed pump tripped due to level interlock - Causing high CO in kiln A tripping ESP	Pump restarted, ESP back on line and plant stabilised	58.91
29/07/21 12:42	29/07/21 12:48	Recovery Boiler A	RB A Scheduled Start-up/Shut-down	Recovery boiler A stopped for condensate washing of the black liquor header, exceedance was due to stopping and starting of boiler.	Liquor header washed and plant restarted.	20.17

Sulphur Dioxide (SO2)      Period: 60 Minutes      Limit: 250.00 mg/Nm3						
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
11/07/21 06:00	11/07/21 07:00	Power Boiler	Burning NCG/Stripper Gases in Power Boiler	Gasses diverted to Power Boiler during Recovery boiler trip	Recovery boiler started and gasses diverted back from Power boiler.	286.67
20/07/21 09:00	20/07/21 12:00	Power Boiler	Burning NCG/Stripper Gases in Power Boiler	SOG/NCG gasses burned in Power boiler while Recovery was off line	Recovery boiler started and stabilised, SOG/NCG gasses returned to RBA	348.94

### Power Boiler

**Monitoring Location No:** 3  
**Monitoring Type:** Continuous  
**Sample Type:** Air  
**Description:** Discharge duct downstream of Power Boiler prior to junction with Stack 1

Carbon Monoxide (CO)      Period: 60 Minutes      Limit: 140.00 mg/Nm3						
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
10/07/21 16:00	10/07/21 17:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	171.32

12/07/21 03:00	12/07/21 05:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	205.23
12/07/21 05:00	12/07/21 10:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.71
13/07/21 11:00	13/07/21 13:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	247.62
13/07/21 17:00	13/07/21 19:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	217.31
13/07/21 21:00	14/07/21 05:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.58
14/07/21 05:00	14/07/21 17:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.71
14/07/21 17:00	15/07/21 05:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	238.95
15/07/21 05:00	15/07/21 17:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.99
15/07/21 17:00	16/07/21 05:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.81

16/07/21 05:00	16/07/21 17:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.90
16/07/21 17:00	17/07/21 05:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.07
17/07/21 05:00	17/07/21 11:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	219.42
17/07/21 12:00	17/07/21 17:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	248.50
17/07/21 17:00	18/07/21 05:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.81
18/07/21 05:00	18/07/21 17:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.81
18/07/21 17:00	19/07/21 05:00	Power Boiler	Normal (Steady State)	Secondary air dampers was found adjusted in the incorrect direction.	Dampers corrected and CO returned to normal levels, caution noted in the Daily Guidelines on adjusting these dampers	250.45
19/07/21 05:00	19/07/21 13:00	Power Boiler	Normal (Steady State)	Combustion from bad fuel.	Adjusted combustion system.	239.70
27/07/21 13:00	27/07/21 17:00	Power Boiler	Normal (Steady State)	Poor fuel quality, reclaimers down for maintenance and fuel being fed by loader	Reclaimer back in service and plant stabilised	191.21

**Main Stack 2**

Monitoring Location No: 22  
 Monitoring Type: Continuous  
 Sample Type: Air  
 Description: Exit point from Stack 2 to atmosphere

Opacity						
Period: 6 Minutes		Limit: 20.00 %				
Start Time	End Time	Cause	Operational State	Explanation	Corrective Action	Max Reading
01/07/21 06:24	01/07/21 06:42	Recovery Boiler B ESP2	Normal (Steady State)	Precip 2 off line for repairs	We found one of the collecting plates in field 1 came out of its botton support and buckled the plate causing it to short out the field being too close to the next, this was corrected and the ESP restarted and the issue resolved.	63.69
01/07/21 08:48	01/07/21 10:06	Recovery Boiler B ESP2	Normal (Steady State)	Precip 2 off line for repairs	We found one of the collecting plates in field 1 came out of its botton support and buckled the plate causing it to short out the field being too close to the next, this was corrected and the ESP restarted and the issue resolved.	32.42
01/07/21 10:36	01/07/21 13:42	Recovery Boiler B ESP2	Normal (Steady State)	Precip 2 off line for repairs	We found one of the collecting plates in field 1 came out of its botton support and buckled the plate causing it to short out the field being too close to the next, this was corrected and the ESP restarted and the issue resolved.	55.04

01/07/21 22:30	01/07/21 22:36	Recovery Boiler B ESP2	Normal (Steady State)	Precip 2 off line for repairs	We found one of the collecting plates in field 1 came out of its bottom support and buckled the plate causing it to short out the field being too close to the next, this was corrected and the ESP restarted and the issue resolved.	24.02
02/07/21 22:30	02/07/21 22:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	25.58
03/07/21 22:30	03/07/21 22:36	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	27.07
10/07/21 22:24	10/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	23.44
11/07/21 22:24	11/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	22.17
12/07/21 22:24	12/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	21.79
13/07/21 14:42	13/07/21 14:48	Recovery Boiler B	RB B Scheduled Start-up/Shut-down	RBB was stopped for maintenance on the dissolving tank and ESP2, Stopping and starting caused the exceedance	Plant restarted and stabilised after maintenance tasks completed	22.59
13/07/21 22:24	13/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	23.76
14/07/21 22:24	14/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	22.96
15/07/21 22:24	15/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	22.67
16/07/21 22:24	16/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	24.53
17/07/21 22:24	17/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	23.87
18/07/21 22:24	18/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	25.94
19/07/21 22:24	19/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	26.45
20/07/21 22:24	20/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	24.63
21/07/21 22:24	21/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	24.19
22/07/21 22:24	22/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	23.24
23/07/21 22:24	23/07/21 22:30	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	23.77
28/07/21 22:18	28/07/21 22:24	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	20.63
29/07/21 22:18	29/07/21 22:24	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	20.92
30/07/21 22:18	30/07/21 22:24	Auto Zero Span Verification	Normal (Steady State)	Auto Calibration	None Required	20.15
31/07/21 22:00	31/07/21 22:42	Recovery Boiler B ESP2	Normal (Steady State)	ESP field 2 failed, tried a few things but determined it is internal short.	Reduced rates to minimise exceedances	29.20
31/07/21 23:12	31/07/21 23:24	Recovery Boiler B ESP2	Normal (Steady State)	ESP field 2 failed, tried a few things but determined it is internal short.	Reduced rates to minimise exceedances	21.21

Authorised By:

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